

Lathe



Cycle-controlled lathe

Boehring, VDF DUS 400ti

Year of manuf.: 2008, Control:
Siemens 840 D, Turning diam. [mm]:
420, Turning length [mm]: 1000



CNC turning and milling centre

Index, R 200

Year of manuf.: 2009, Control:
Siemens C200-4D SL



Vertical lathe

Index, V 160

Year of manuf.: 2023, Control:
Siemens 840 Dsl - CELOS



Swiss type lathe

Traub, TNL 12

Year of manuf.: 2022, Control:
Mitsubishi TX8i-s V8, Turning diam.
[mm]: 13, Turning length [mm]: 130



Vertical lathe

Weisser, Univertor AC 2

Year of manuf.: 2016, Control:
Siemens 840 Dsl, Turning diam. [mm]:
150

Milling machine



5-axis machining centre

Axon, LU-720
Year of manuf.: 2024, Control: Heidenhain TNC 640, Speed [rpm]: 15000, Movement X/Y/Z [mm]: 720/600/500, Tool holder: SK 40



3-axis machining centre

Doosan, Mynx 9500
Year of manuf.: 2022, Control: Fanuc 0i-MF, Speed [rpm]: 6000, Movement X/Y/Z [mm]: 2500/950/850, Tool holder: SK50



5-axis machining centre

Heller, HF 3500 APC- PRO
Year of manuf.: 2020, Control: Siemens 840 Dsl, Speed [rpm]: 16000, Movement X/Y/Z [mm]: 710/750/710, Tool holder: HSK 63



Horizontal machining centre

Matsuura, H Plus-300
Year of manuf.: 2013, Control: Fanuc 30iM, Movement X/Y/Z [mm]: 500/560/500, Tool holder: BT40



5-axis machining centre

Primacon, PFM 4024-5D
Year of manuf.: 2013, Control: Heidenhain iTNC 530, Speed [rpm]: 42000, Movement X/Y/Z [mm]: 400/240/436, Tool holder: HSK-E40



3-axis machining centre

YCM, TV2110B
Year of manuf.: 2012, Control: Fanuc MXP-200FP - ManualGuide, Speed [rpm]: 6000, Movement X/Y/Z [mm]: 2100/1020/762, Tool holder: SK 50



5-axis machining centre

Chiron, FZ 12S five axis
Year of manuf.: 2023, Control: Siemens Siemens 840 Dsl, Speed [rpm]: 15000, Movement X/Y/Z [mm]: 550/400/400, Tool holder: HSK-A63



3-axis machining centre

Haas, VF-2SS + Robo Fanuc
Year of manuf.: 2023, Control: Haas CNC, Speed [rpm]: 12000, Movement X/Y/Z [mm]: 762/406/508, Tool holder: HSK 63



5-axis machining centre

Kern, Triton
Year of manuf.: 2011, Control: Heidenhain iTNC 530, Speed [rpm]: 40000, Movement X/Y/Z [mm]: 500/500/400, Tool holder: HSK-E40



Horizontal machining centre

Matsuura, H Plus-405
Year of manuf.: 2019, Control: Fanuc 30iM, Movement X/Y/Z [mm]: 660/660/660, Tool holder: BT40



3-axis machining centre

Takumi, VC1052
Year of manuf.: 2023, Control: Heidenhain TNC640, Speed [rpm]: 15000, Movement X/Y/Z [mm]: 1020/520/610, Tool holder: SK40

Grinding machine



Sheet metal grinding machine

LISSMAC, Lissmac SBM GS 1500

Year of manuf.: 2008

Gear cutting machine



Gear shaping machine

Gleason Pfauter, P 1200 S

Sheet metal working



Press brake

Adira, ADIRA PF022040PLS
Year of manuf.: 2012, Control: ,
Working length [mm]: 4000



Laser cutting machine

Bodor, Bodor P3 12 KW
Year of manuf.: 2024, Movement
X/Y/Z [mm]: 3048/1524/200, Power
[kW]: 12, Acceleration [m/s²]: 4



Welding system

OTC, Roboterschweißanlage OTC FD
V8L
Year of manuf.: 2020



Laser cutting machine

Prima Power, Platino Fiber
Year of manuf.: 2015, Movement
X/Y/Z [mm]: 3000/1500/150

Miscellaneous machine



Miscellaneous

Atlas-Copco, GA 132 VSD+ FF
Year of manuf.: 2022, Control:
Sonstige Atlas-Copco



Miscellaneous

Lacom, MKA 1200 - Gen4
Year of manuf.: 2021, Control:
Siemens Simatic S7-1500



Miscellaneous

Lacom, MPBL 1000 EVO
Year of manuf.: 2020, Control:
Siemens Simatic S7



Miscellaneous

Lacom, Microroller
Year of manuf.: 2018, Control:
Siemens Simatic S7-1500



Transfer machine

Pfiffner, RT 100-12
Year of manuf.: 2013, Control:
Siemens 840 D



Wire cutting machine

Sodick, SL 600 G
Year of manuf.: 2013, Control:
Sonstige Sodick Smart Control,
Movement X/Y/Z [mm]: 600/400/350



Transfer machine

Witzig & Frank, TriFlex 5X
Year of manuf.: 2018, Control: Fanuc
30i-B

Peripheral



Bar loader

IRCO, Profimat 50.8