

Lathe



CNC turning and milling centre

Index, R 200
Year of manuf.: 2011, Control:
Siemens C200-4D SL



CNC lathe

Star, SB-20R type G
Year of manuf.: 2022, Control: Fanuc
Oi-TF



Vertical lathe

Dörries, Contumat VCE 2000-160
Year of manuf.: 1991, Control:
Siemens 840 Dsl, Turning diam. [mm]:
1600, Turning length [mm]: 1800



CNC turning and milling centre

Nakamura, NTJ-100
Year of manuf.: 2015, Control: Fanuc
31i-B, Turning diam. [mm]: 175,
Turning length [mm]: 678



Conventional lathe

WEILER, DA 260 x 1500
Year of manuf.: 2024, Control:
Heidenhain ND 7013, Turning diam.
[mm]: 345, Turning length [mm]: 1500



CNC lathe

SMEC, SL 3000 BLM
Year of manuf.: 2023, Control:
Siemens 828D - ShopTurn, Turning
diam. [mm]: 405, Turning length [mm]:
956



CNC lathe

EMCO, Hyperturn 65
Year of manuf.: 2017, Control:
Siemens 840Dsl, Turning diam. [mm]:
500, Turning length [mm]: 800



Vertical lathe

EMAG, VTC 250 DUO DD
Year of manuf.: 2020, Control:
Siemens 840 Dsl, Turning diam. [mm]:
140, Turning length [mm]: 700



CNC turning and milling centre

Mazak, Integrex i-100H S
Year of manuf.: 2023, Control: Mazak
Mazatrol SmoothAi, Turning diam.
[mm]: 600, Turning length [mm]: 850



CNC lathe

SMEC, SL 2000 M
Year of manuf.: 2023, Control:
Siemens 828D - ShopTurn, Turning
diam. [mm]: 360, Turning length [mm]:
520



CNC turning and milling centre

SMEC, NS 2000 M
Year of manuf.: 2022, Control:
Siemens SINUMERIK 828D, Turning
diam. [mm]: 288, Turning length [mm]:
243



CNC lathe

SMEC, SL 2000 M
Year of manuf.: 2023, Control:
Siemens 828D - ShopTurn, Turning
diam. [mm]: 360, Turning length [mm]:
520



CNC lathe

Gildemeister, Twin 65 Y - RG2
Year of manuf.: 2007, Control:
Siemens 840 D, Turning diam. [mm]:
250, Turning length [mm]: 650



Automatic Lathe

TORNOS, Swiss DT 13 S
Year of manuf.: 2022, Control: Fanuc
Fanuc Oi-TF-Plus



CNC turning and milling centre

Okuma, Multus U 3000
Year of manuf.: 2022, Control: Okuma
OSP-P300 SA, Turning diam. [mm]:
650, Turning length [mm]: 1000

Milling machine



5-axis machining centre

SW, BA W06-22

Year of manuf.: 2020, Control:
Siemens 840 Dsl, Speed [rpm]:
17500, Movement X/Y/Z [mm]:
600/630/510, Tool holder: HSK 63



5-axis machining centre

SW, BA one6

Year of manuf.: 2020, Control:
Siemens 840 Dsl, Speed [rpm]:
17500, Movement X/Y/Z [mm]:
600/650/500, Tool holder: HSK 63



5-axis machining centre

Belotti, FLU 2617

Year of manuf.: 2023, Control:
Siemens 840Dsl, Speed [rpm]: 24000,
Movement X/Y/Z [mm]:
2600/1700/950, Tool holder: HSK-A63



Bed-type milling machine

Soraluce, SLP-6000

Year of manuf.: 2017, Control:
Heidenhain TNC 640, Speed [rpm]:
5000, Movement X/Y/Z [mm]:
4500/1800/1300



Milling machine - CNC & manual

Urban, AP-B 4000
Profilbearbeitungszentrum

Year of manuf.: 2016, Control:
Heidenhain TNC620, Movement
X/Y/Z [mm]: 4100/420/300, Tool
holder: SK40



5-axis machining centre

DMG, DMC 200 U duoBLOCK

Year of manuf.: 2007, Control:
Heidenhain iTNC 530, Speed [rpm]:
12000, Movement X/Y/Z [mm]:
1800/2000/1100, Tool holder: HSK
100



3-axis machining centre

Brother, Speedio S700X2

Year of manuf.: 2022, Control:
Sonstige Brother C00, Speed [rpm]:
10000, Movement X/Y/Z [mm]:
700/400/300, Tool holder: BBT 30



5-axis machining centre

Litz, LU 400

Year of manuf.: 2016, Control:
Heidenhain TNC 640, Speed [rpm]:
12000, Movement X/Y/Z [mm]:
400/350/350

Grinding machine



Vertical grinding machine

Fischer, ZSM 1250
Year of manuf.: 1987, Control:
Sonstige Konventionell



Magnetic vibratory finishing machine

Forplan, Ergomag PM 3000
Year of manuf.: 2023, Control:



Cylindrical grinding machine

EMAG WEISS, W 11-CNC SL650
Year of manuf.: 2020, Control:
Sonstige WEISS CNC, Centre width
[mm]: 650

Gear cutting machine



Gear shaping machine

Liebherr, WSC 1200

Sheet metal working



Welding system

Trumpf, TruLaser Robot 5020
Year of manuf.: 2010



Press brake

Trumpf, TruBend Cell 5000
Year of manuf.: 2018, Control:



Laser cutting machine

Bodor, P3 12 KW
Year of manuf.: 2024, Movement
X/Y/Z [mm]: 3048/1524/200, Power
[kW]: 12, Acceleration [m/s²]: 4



Laser cutting machine

Trumpf, TruLaser Cell 3000
Year of manuf.: 2020, Movement
X/Y/Z [mm]: 800/600/400, Accuracy
[mm]: 0,015



Autogen cutting system

Messer, MultiTherm 4000
Year of manuf.: 2020

Miscellaneous machine



Measuring machine
Mitutoyo, CRYSTA-Apex S574
Year of manuf.: 2017, Control:
Sonstige MCOSMOS



Evaporator system
Incro, Beluga
Year of manuf.: 2021



Roughness and contour measuring device
Mitutoyo, Formtracer Avant
Year of manuf.: 2023



Measuring machine
Hommel-Etamic, Roundscan 555
Year of manuf.: 2017, Control: Turbo
Form



Miscellaneous
AddUP, AddUP BeAM Modulo 400
Year of manuf.: 2022, Control:
Siemens SINUMERIK ONE NCU
1750



Transfer machine
Witzig & Frank, TriFlex 5X
Year of manuf.: 2018, Control: Fanuc
30i-B



Miscellaneous
Dreher, DHD 30 520
Year of manuf.: 2019, Control:
Sonstige



Robot
Fanuc, M-2iA/3SL
Year of manuf.: 2021, Control: Fanuc
R-30iB Mate Plus



Deep hole drilling machine
Auerbach, AX TBE 200.1
Year of manuf.: 2013



Miscellaneous
Millutensil, BV 30 ERG
Year of manuf.: 2022, Control:
Siemens Simantic HMI



Transfer machine
Pffifner, RT 100-12
Year of manuf.: 2013, Control:
Siemens 840 D



Electric tug
Linde, P60 C
Year of manuf.: 2022

Peripheral



Saw

Klaeger, Pharos K2

Year of manuf.: 2024