

## Lathe



### Cycle-controlled lathe

Boehring, VDF DUS 400ti  
Year of manuf.: 2008, Control:  
Siemens 840 D, Turning diam. [mm]:  
420, Turning length [mm]: 1000



### CNC lathe

EMAG, VLC 300  
Year of manuf.: 2024, Control:  
Siemens 840 Dsl



### Multi-spindle lathe

Index, 2x MS 40 + 1x A200  
Year of manuf.: 2012, Control:  
Siemens 840 D



### CNC lathe

Index, C200  
Year of manuf.: 2024, Control: Fanuc  
31i-B, Turning length [mm]: 550



### CNC turning and milling centre

Index, R 200  
Year of manuf.: 2009, Control:  
Siemens C200-4D SL



### Vertical lathe

Index, V 160  
Year of manuf.: 2023, Control:  
Siemens 840 Dsl - CELOS



### CNC lathe

Leadwell, HTC 50  
Year of manuf.: 2023, Control:  
Siemens 828 D, Turning diam. [mm]:  
200, Turning length [mm]: 150



### Cycle-controlled lathe

ROMI, C 470  
Year of manuf.: 2024, Control:  
Siemens 828 D



### Vertical lathe

Weisser, Univertor AC 2  
Year of manuf.: 2016, Control:  
Siemens 840 Dsl, Turning diam. [mm]:  
150

## Milling machine



### 5-axis machining centre

Axon, LU-720  
Year of manuf.: 2024, Control: Heidenhain TNC 640, Speed [rpm]: 15000, Movement X/Y/Z [mm]: 720/600/500, Tool holder: SK 40



### 3-axis machining centre

Axon, VMC 1060  
Year of manuf.: 2022, Control: Siemens 828 D - ShopMill, Speed [rpm]: 12000, Movement X/Y/Z [mm]: 1000/600/650, Tool holder: SK 40



### 5-axis machining centre

Chiron, FZ 12S five axis  
Year of manuf.: 2023, Control: Siemens Siemens 840 Dsl, Speed [rpm]: 15000, Movement X/Y/Z [mm]: 550/400/400, Tool holder: HSK-A63



### 5-axis machining centre

Chiron, Micro 5  
Year of manuf.: 2022, Control: Sonstige Beckhoff, Speed [rpm]: 60000, Movement X/Y/Z [mm]: 78/56/50, Tool holder: HSK-EZ15



### 5-axis machining centre

GROB, G 350  
Year of manuf.: 2015, Control: Heidenhain TNC 640, Speed [rpm]: 18000, Movement X/Y/Z [mm]: 600/855/805, Tool holder: HSK 63



### 5-axis machining centre

GROB, G350a - PW  
Year of manuf.: 2022, Control: Siemens 840 Dsl, Speed [rpm]: 16000, Movement X/Y/Z [mm]: 600/770/805, Tool holder: HSK 63



### Horizontal machining centre

Matsuura, H Plus-300  
Year of manuf.: 2013, Control: Fanuc 30iM, Movement X/Y/Z [mm]: 500/560/500, Tool holder: BT40



### Horizontal machining centre

Matsuura, H Plus-405  
Year of manuf.: 2019, Control: Fanuc 30iM, Movement X/Y/Z [mm]: 660/660/660, Tool holder: BT40



### 5-axis machining centre

Mazak, CV5-500  
Year of manuf.: 2023, Control: Mazak Mazatrol Smooth X, Speed [rpm]: 18000, Movement X/Y/Z [mm]:



### 5-axis machining centre

Primacon, PFM 4024-5D  
Year of manuf.: 2013, Control: Heidenhain iTNC 530, Speed [rpm]: 42000, Movement X/Y/Z [mm]: 400/240/436, Tool holder: HSK-E40



### 5-axis machining centre

SW, BA 622  
Year of manuf.: 2018, Control: Siemens 840 D, Speed [rpm]: 10000, Movement X/Y/Z [mm]: 600/600/500, Tool holder: HSK 100



### 5-axis machining centre

Spinner, U5-630  
Year of manuf.: 2022, Control: Siemens 840 Dsl, Speed [rpm]: 20000, Movement X/Y/Z [mm]: 630/530/465, Tool holder: HSK 63



### 3-axis machining centre

Takumi, VC1052

Year of manuf.: 2023, Control:  
Heidenhain TNC640, Speed [rpm]:  
15000, Movement X/Y/Z [mm]:  
1020/520/610, Tool holder: SK40



### 3-axis machining centre

YCM, TV2110B

Year of manuf.: 2012, Control: Fanuc  
MXP-200FP - ManualGuide, Speed  
[rpm]: 6000, Movement X/Y/Z [mm]:  
2100/1020/762, Tool holder: SK 50

## Grinding machine



### Cylindrical grinding machine

EMAG WEISS, W 11-CNC

Year of manuf.: 2020, Control:  
Sonstige WEISS CNC, Centre width  
[mm]: 650



### Sheet metal grinding machine

LISSMAC, Lissmac SBM GS 1500

Year of manuf.: 2008

## Sheet metal working



### Laser cutting machine

Bodor, Bodor P3 12 KW  
Year of manuf.: 2024, Movement  
X/Y/Z [mm]: 3048/1524/200, Power  
[kW]: 12, Acceleration [m/s<sup>2</sup>]: 4



### Laser cutting machine

Prima Power, Platino Fiber  
Year of manuf.: 2015, Movement  
X/Y/Z [mm]: 3000/1500/150



### Press

Synchropress, Synchropress 4M 1000  
Year of manuf.: 2020

### Deburring and surface treatment

Timesavers, Timesavers 22 Serie 600  
WRBW  
Year of manuf.: 2023

### Press brake

Trumpf, TrumaBend V850  
Control:



## Miscellaneous machine



### Measuring machine

Hommel-Etamic, Roundscan 555  
Year of manuf.: 2017, Control: Turbo Form



### Miscellaneous

Lacom, MKA 1200 - Gen4  
Year of manuf.: 2021, Control: Siemens Simatic S7-1500



### Transfer machine

Pfiffner, RT 100-12  
Year of manuf.: 2013, Control: Siemens 840 D



### Robot cell

Universal Robots, Roboterzelle mit 2x UR5  
Year of manuf.: 2018, Control: Sonstige PolyScope



### Transfer machine

Witzig & Frank, TriFlex 5X  
Year of manuf.: 2018, Control: Fanuc 30i-B

## Peripheral

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**Bar loader**

IRCO, Profimat 50.8